

# Work Order ID 58392

May 5, 2010 1:46:09 PM



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Item ID: D2054

Revision ID:

Item Name: Bushing

Start Date: 06/05/2010 Start Qty: 50.00

Required Date: 19/05/2010 Req'd Qty: 50.00

Reference: *10.05-05*

Approvals: Process Plan:

QC:

Date:

Date:

Accept

Tooling:

SPC (Y/N):



Setup Start

Stop



Cust Item ID:

Customer:

Run Start

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2054

Rev B

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

Machine as per folio FAI I  
Deburr

0.00

0.00

*SA 10/05/05*

50

*φ*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

*SA 10/05/05*

50

*φ*

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

*MMV= 10/05/05*

50

*φ*

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Item ID: D2054

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 06/05/2010 Start Qty: 50.00

Required Date: 19/05/2010 Req'd Qty: 50.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 5

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10-5-6 sl (500)

10/05/07 df  
mf  
10-5-7

# Picklist Print

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Work Order ID: 58392



Parent Item: D2054

Parent Item Name: Bushing

Start Date: 06/05/2010

Required Date: 19/05/2010

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP A1 03.01.21 Revise Dwg Rev B: added Black Teflon or Delring: Made on Cobra RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MDELNR1.000		Purchased	No			120	f	13.4000	0.0583			
Delrin Round Bar 1"												

## Location

MAT050  
← 108804

## Loc Qty

13.4  
13.4

## Loc Code

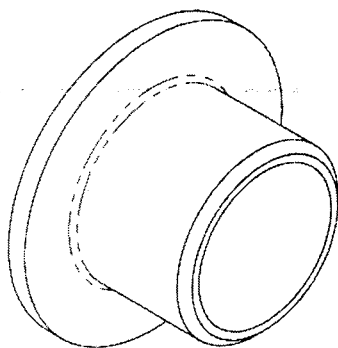
2.6 Pt sh 0105/05





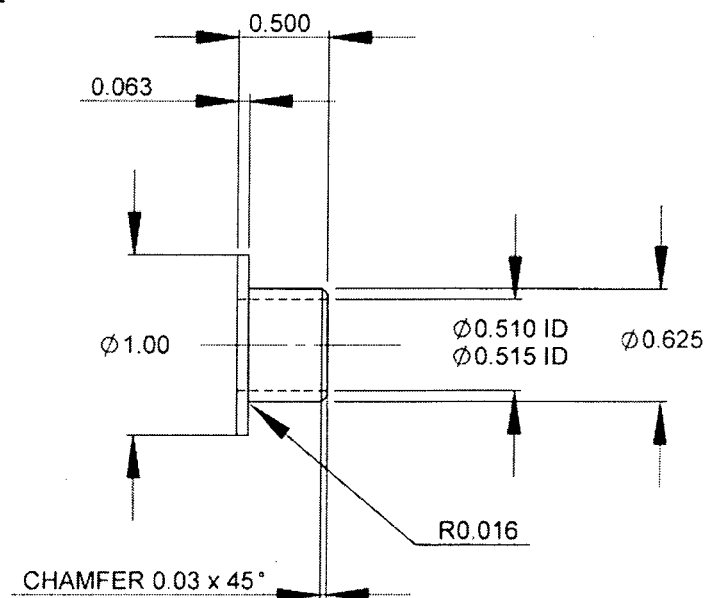
DESIGN JB	DRAWN BY LP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2054	REV. B SHEET 1 OF 1
DATE 01.12.20	TITLE BUSHING		SCALE 1:1
--	92.05.13	NEW ISSUE	
A	01.06.05	CHANGE TOL. ON ID.	
B	01.12.20	REDRAW; ADD DELRIN OPTION; ADD NOTES	

RELEASED  
01.12.21



n/o 58392

ISOMETRIC DETAIL (SCALE 2:1)



**D2054 BUSHING**

MATERIAL: BLACK TEFLON  
or BLACK UHMW  
or BLACK DELRIN

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

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